

Leica Jps Performance Results for Jps

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- when it has to be **right**



Leica Jps Presentation Contents

- Problem with using GPS for Positioning in Mines
- The Solution Leica Jps
- What / Who is Locata?
- How does Jps work?
- Components and Features of the Product
- Integration into Leica Jigsaw Products
- Performance Results
- Summary and Questions





Leica Jps The Problem







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Leica Jps The Problem with GPS Positioning

Need at least 4 satellites **AND good DOP (Dilution of Precision)** to solve for X, Y, Z and TIME



Leica Jps Other Approaches to the Problem

- More Satellite systems (Glonass, Galileo, BeiDou)
- Total Station
 - Limited by visibility (Dust, rain)
 - Only positions one machine at a time
- IMU (Inertial Measurement Unit)
 - Drifts with time and loses accuracy
 - Sensitive to vibration
- Augmentation systems (Locata)





Leica Jps What/Who is Locata?



Locata Corporation (locatacorp.com) is based in Canberra, Australia.

- Invented the world's first radiolocation technology which replicates GPS in a 'local', rather than a 'global', area – hence GPS 2.0
- Granted 94 patents around their core IP TimeLocTM
- Enabling local-area ultra high-precision time synchronization of LocataLite transceivers to within ±3 nanoseconds.
- Locata ICD is in the public domain





Leica Jps What/Who is Locata?



- Leica Geosystems has partnered with Locata to deliver augmentation products exclusively to the mining industry to at least October 2014.
- Locata have been awarded a <u>sole-</u> <u>source</u> contract with the USAF to equip, install and support their UHARS (Ultra High Accuracy Reference System) – a truth system to test GPS.









Leica Jps How does it work?





- when it has to be **right** Geosystems

Leica Jps Product Components





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Leica Jps LocataNet Configuration and Installation

Designing a Network

- Where are the areas with GPS availability issues?
- Signals <u>must</u> be line of sight, so shape of the pit needs to be considered
- One or more pits?
- Consider pit edge obstructions
- LocataLites need to be above the receivers
- Location of antennas on the machine or mast need to be considered









Leica Jps Designing a Network – Simple round / oval pit









Leica Jps Designing a Network – More complicated shape pit







Leica Jps Designing a Network – Multiple pits







Leica Jps Product Features

- Redundant signals: transmits 4 signals per Jps LocataLite in the 2.4GHz ISM band (aka WiFi)
- Does not require additional base station
- Does not need additional corrections
- Support for multiple networks in multiple pits
- Jps LocataLites can be mobile and self-surveying
- Jps Receiver supports GPS (Navstar), Glonass, BeiDou, Galileo and Locata from single co-located antenna
- Jps Receiver designed as an add-on to Leica Jigsaw Mining Guidance Systems or even 3rd Party High-Precision guidance systems using Ethernet or serial connection





Leica Jps Technical Specifications

- Temperature -20 to +65 degrees Celsius
- Vibration Tested
- FCC, C-tick and CE compliance
- Ethernet or RS232 connection to application system
- Configuration and Diagnostics via Web Interface
- External diagnostics support (Leica Jigsaw system only)







Leica Jps Technical Specifications

- Solution Co-Located Antenna (X and Y) with 50mm Z offset
- At the moment, Jps requires the following to initialise with good DOP (poker hand)
 - Full house: 3 GPS + 2 Glonass + 2 LL
 - Four of a Kind: 4 GPS + 2 LL
- To maintain RTK fix, Jps requires 'Four of a Kind: 4 GPS <u>OR</u> 4 LocataLites





Leica Jps Jps Receiver – World's 1st GNSS & Locata Rover



Leica Jps Simple Configuration







Leica Jps Published White Paper – September 2012

MINE POSITIONING

The team from Leica Geosystems*, Locata Corporation and Newmont** review the latest results using Leica's Jigsaw Positioning System with Locata Technology at the Boddington gold mine in Western Australia



Well positioned







Leica Jps Current Deployment

- Two Pits both covered with a single Jps LocataNet
- All HP machines are to be requipped with dps Req





More coming, currently 36 in Total





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Leica Jps The Results – Availability of Drill Rig RTK Positioning

- >>> 2 Months of 2Hz data on 2 drills, North Pit with partial obstructions, up to 90m depth
 - 6.5% improvement in Drill Positioning daily (almost an extra 2 hours)
 - Equates to 4.7 days or nearly 113 hours of additional guidance







Leica Jps Potential Cost Savings – 2 Drills over 2 months

\$1000 / hr opex 92.3% → 98.8% uptime 112.7 hrs extra \$112,700 savings





Leica Jps The Results – Availability of Drill Rig RTK Positioning

>> 2 Days of 2Hz data on 2 drills, Pit with only limited obstructions, up to 90m depth





Leica Jps Accuracy – 1 Hour Dataset GNSS-only vs Jps



Height Difference to	0.027 m
GNSS-Only	

	GNSS-only	Jps
Vertical RMS	0.079 m	0.015 m





Leica Jps South Pit Performance

6 Days of 2Hz data on 2 drills, Pit with serious obstructions, up to 180m depth 50





- Significant improvement in position availability is achieved when augmenting groundbased signals with existing GNSS.
- Leica Jps allows open pit mines to continue to use high-precision RTK guidance systems especially when GNSS signals are reduced (i.e. by obstructions or interference).
- Higher Position Availability corresponds to Higher Productivity
- Jps LocataLites can be easily and quickly deployed to provide optimal coverage for HP activities anywhere in an open pit.
- Leica Jps outputs open NMEA streams supporting easy integration into 3rd Party guidance systems sites.
- Leica Jps has tremendous potential to improve positioning availability and Safety for Autonomous vehicles, during solar storms, etc.







2012 - White Paper Article. "Well Positioned – Leica Jps" – LILLY, B. et al ; International Mining Sept 2012 Edition: http://www.im-mining.com

2012 - Inside GNSS Magazine Cover Article. "Truth on the Range" – CRAIG, D. et al ; June 2012 Edition: http://www.insidegnss.com/node/3071

An integrated Locata & Leica Geosystems positioning system for open-cut mining applications

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